



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4728-042
Job Sheet 192120



Part No: D4728-042

Job Qty: 6 pcs

Part Name: RH Cabin Speaker #1



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/18/19

Job Tracking No:

Due Date: 3/29/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV D SHEET 2 IPP REV:A 12.11.09 NEW ISSUE DD VERF:JLM IPP REV. B 13/07/24 DWG. UPDATE
DL VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	6 pcs	3/29/19	3/29/19	0.00	0.00	Purchasing - 1		MAR 28 2019
							Purchasing - 2		
							Purchasing - 3		
120	Packaging 2-1 - Receive - B4B	6 pcs	3/29/19	3/29/19	0.00	0.00	Packaging 2 - 1 - B4B		MAR 28 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Container No: S167372



Part: D4728 - 042

Job No: 192120

Serial No/Batch: S167372

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/28/19

Plex 3/18/19 9:23 AM dart.lavoie.chanta

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
130	QC 6	6 pcs	3/29/19	0.00 0.00	QC 6 - 42	DAS 40 9-89
					QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
140	Packaging 3-1 - Stock - B4B	6 pcs	3/29/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	MF 003
					Packaging 3 - 28 - B4B	ST APR 02 2019
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150	QC 21 - SA	6 pcs	3/29/19	0.00 0.00	QC 21 - SA - 21	DAS 21 9-89
					QC 21 - SA - 70	APR 02 2019
					QC 21 - SA - 53	

Part Op 110 - Issue P/O to Eagle : 42767 Manufacture as per dwg Certificate of conformity required
 Descriptions: 120 - (Receive & Inspect for Damage & Mat'l Certs) Receive & Inspect for Damage & Mat'l Certs Inspect and check certificate of conformity

130 - (QC6- All purchased or subcontracted products) QC6- All purchased or subcontracted products

140 - (Identify as per dwg & Stock Location: _____) Identify as per dwg & Stock Location: _____

150 - (QC21- Final Inspection - Work Order Release) QC21- Final Inspection - Work Order Release

DZ MAR 18 2019 13 9-89 x4

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4728-042P	RH Cabin Speaker #1	6 pcs (1 ea)	110-Purchasing	S167369
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D4728-042P	6	0	0
Part Specifications				
Specifications could not be found.				

Plex 3/18/19 9:23 AM dart.lavoie.chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042767



Supplier: EAC002-VU
Eagle Copters Maintenance Ltd.
823 McTavish Road N E
Calgary
AB
T2E 7G9 Canada
Phone: 403-250-7370

PO No: PO042767

PO Date: 3/1/19

Due Date: 3/22/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

REVISED

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		D4728-042P		RH Cabin Speaker #1 receive pcs AS PER DWG D4728 REV. D w/o 192120	Firmed	-	3/29/19	6 pcs	0 pcs	6 pcs	\$81.00/pcs	\$486.00
				6X MAR 28 2019								
2	191436	D4728-043P		LH Cabin Speaker #2 receive pcs AS PER DWG D4728 REV. D	Firmed	-	3/22/19	10 pcs	0 pcs	10 pcs	\$109.00/pcs	\$1,090.00
				10X MAR 28 2019								
3	191435	D4728-055P		Cabin Lights #3 receive pcs AS PER DWG D4728 REV. D	Firmed	-	3/22/19	8 pcs	0 pcs	8 pcs	\$84.00/pcs	\$672.00
				8X MAR 28 2019								
Grand Total:												\$2,248.00

CL



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042767



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST-ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A016 PERSONNEL QUALIFICATION

A018 ELECTRICAL EQUIPMENT

A025 CERTIFICATE OF CONFORMANCE

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

MAINTAIN DOCUMENTS ONLY FOR 15 YEARS.

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/20/19 1:46 PM dart.lavoie.chantal



WORLDWIDE FLEET MANAGEMENT

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment Number: SH#19-001028
Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
Phone: (613)632-5200

Shipment Date: March 22, 2019
Ship Via: FEDEX GROUND

Waybill: 774776681645

Item Part / Tool Number	Part / Tool Description	Current Location	Qty UOM	Serial Number	Lot Number/Tool ID
1 D4728-042P	RH CABIN SPEAKER #1	Shipping Area	6 Each		LT-19-002329.1

Type of sale: Outright

Customer PO number: PO042767

Sales Order Number: SO19-00371.001

Shipping Instructions: Line 4 to be shipped via FedEx ON #151793240

2 D4728-043P	LH CABIN SPEAKER #2	Shipping Area	10 Each		LT-19-002356.1
--------------	---------------------	---------------	---------	--	----------------

Type of sale: Outright

Customer PO number: PO042767

Sales Order Number: SO19-00371.002

Shipping Instructions: Line 4 to be shipped via FedEx ON #151793240

3 D4728-055P	CABIN LIGHTS #3	Shipping Area	8 Each		LT-19-002358.1
--------------	-----------------	---------------	--------	--	----------------

Type of sale: Outright

Customer PO number: PO042767

Sales Order Number: SO19-00371.003

Shipping Instructions: Line 4 to be shipped via FedEx ON #151793240

*** End of Document ***

>> denotes that the Packing Slip line item has already been printed.



823 McTavish Road N.E.
Calgary, AB Canada
T2E 7G9
403-250-7370 1-800-564-6469
www.eaglecopters.com

MANUFACTURING – RELEASE NOTE (C of C)

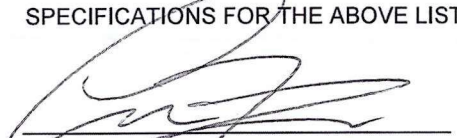
Customer: Dart Aerospace Ltd.
Customer Order #: PO042767
Shipped To: 1270 Aberdeen Street
Hawkesbury ON
K6A 1K7

Release Note Reference #: MO56521
Purchase Order #: PO042767
Work Order / MO #: MO56521

ITEM	PART NUMBER	DESCRIPTION	SERIAL NUMBER / Lot Number	MFG Ref. # / Configuration #	WAIVERS	QUANTITY
1	D4728-042P	RH Speaker # 1 Harness Assembly	LT-19-002329	N/A	N/A	6
2	D4728-043P	LH Speaker #2 Harness Assembly	LT-19-002356	N/A	N/A	10
3	D4728-055P	CABIN LIGHTS #3	LT-19-002358	N/A	N/A	8
4						
5						
6						
7						
8						
9						
10						
11						
12						

CERTIFICATE OF COMPLIANCE

EAGLE COPTERS MANUFACTURING CERTIFIES THAT THE PRODUCTS AND OR SERVICES CONTRACTED BY THE PURCHASE ORDER ARE IN ACCORDANCE WITH THE REQUIREMENTS AND ALL APPLICABLE SPECIFICATIONS FOR THE ABOVE LISTED PARTS.


Quality Manufacturing Representative

Mar 14, 2019
Date